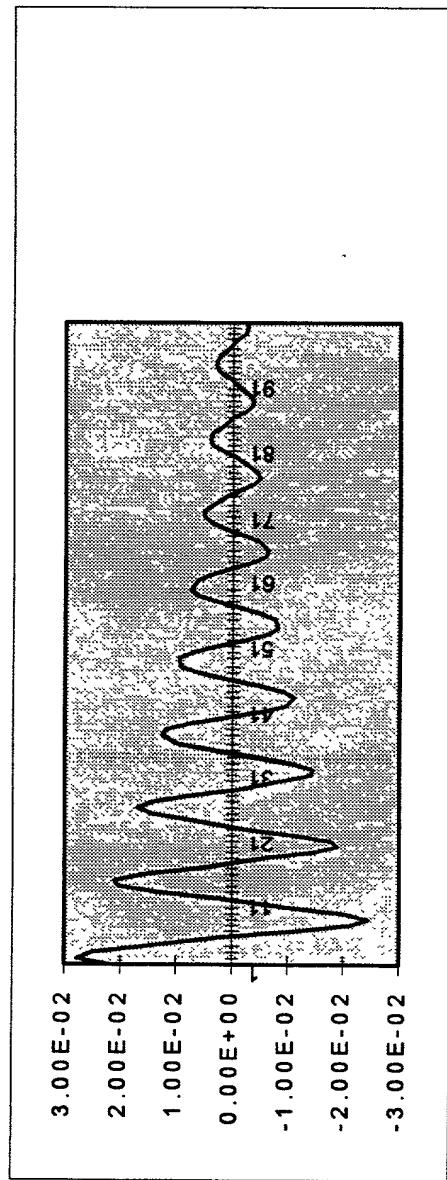


FIG. 1



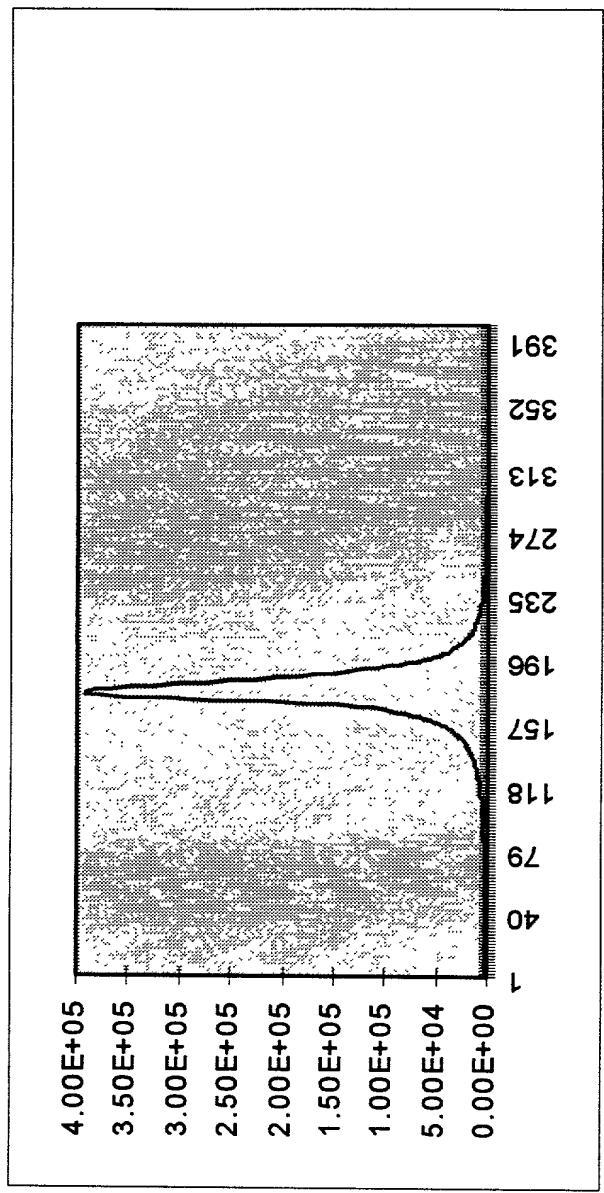
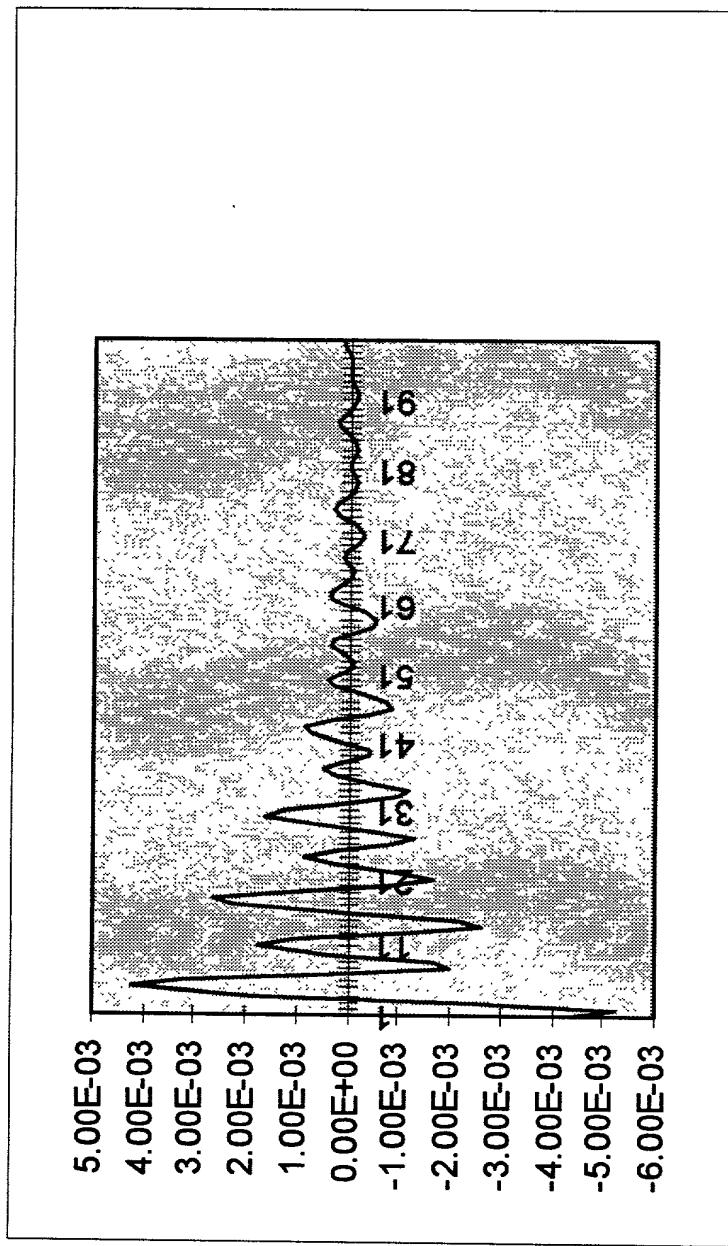


FIG. 2

FIG. 3



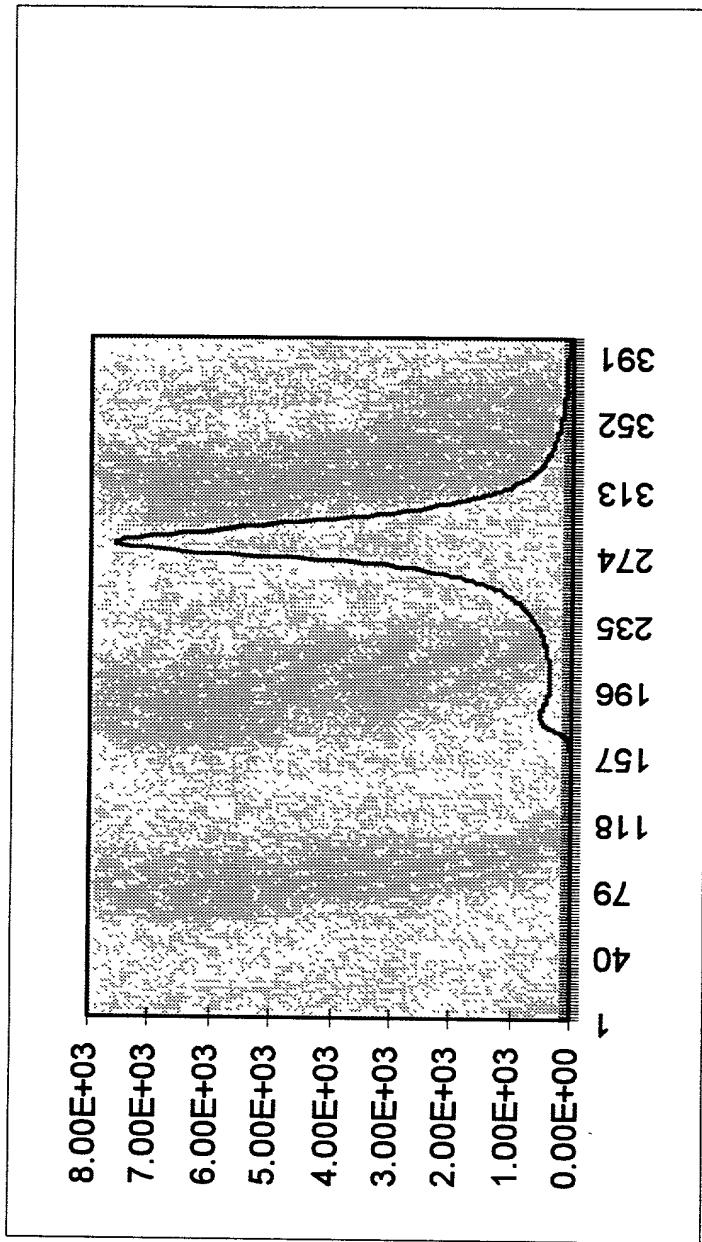


FIG. 4

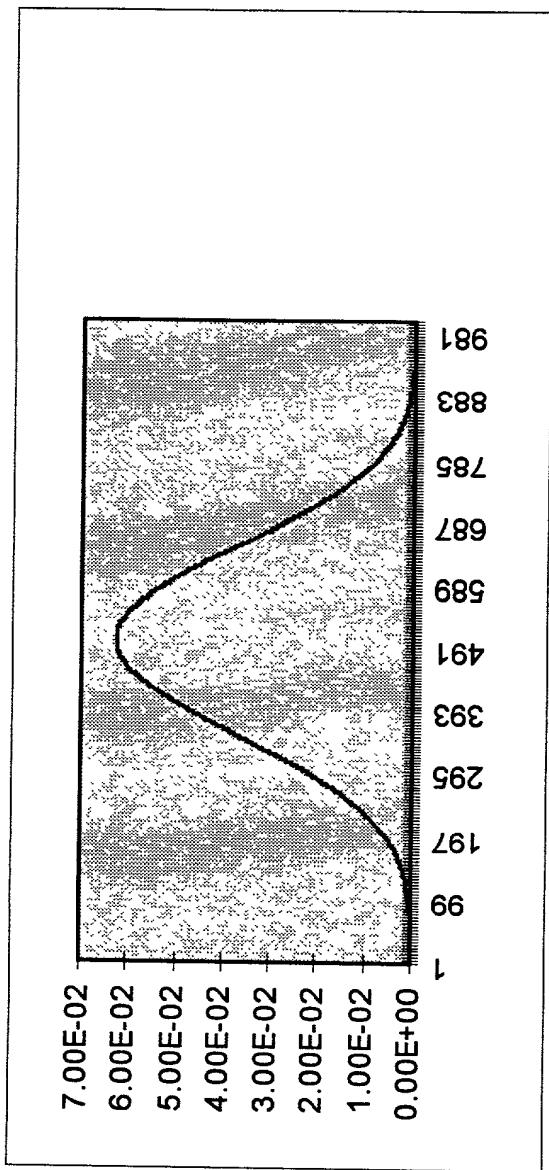


FIG. 5A

200 T 300 T 400 T 500 T 600 T

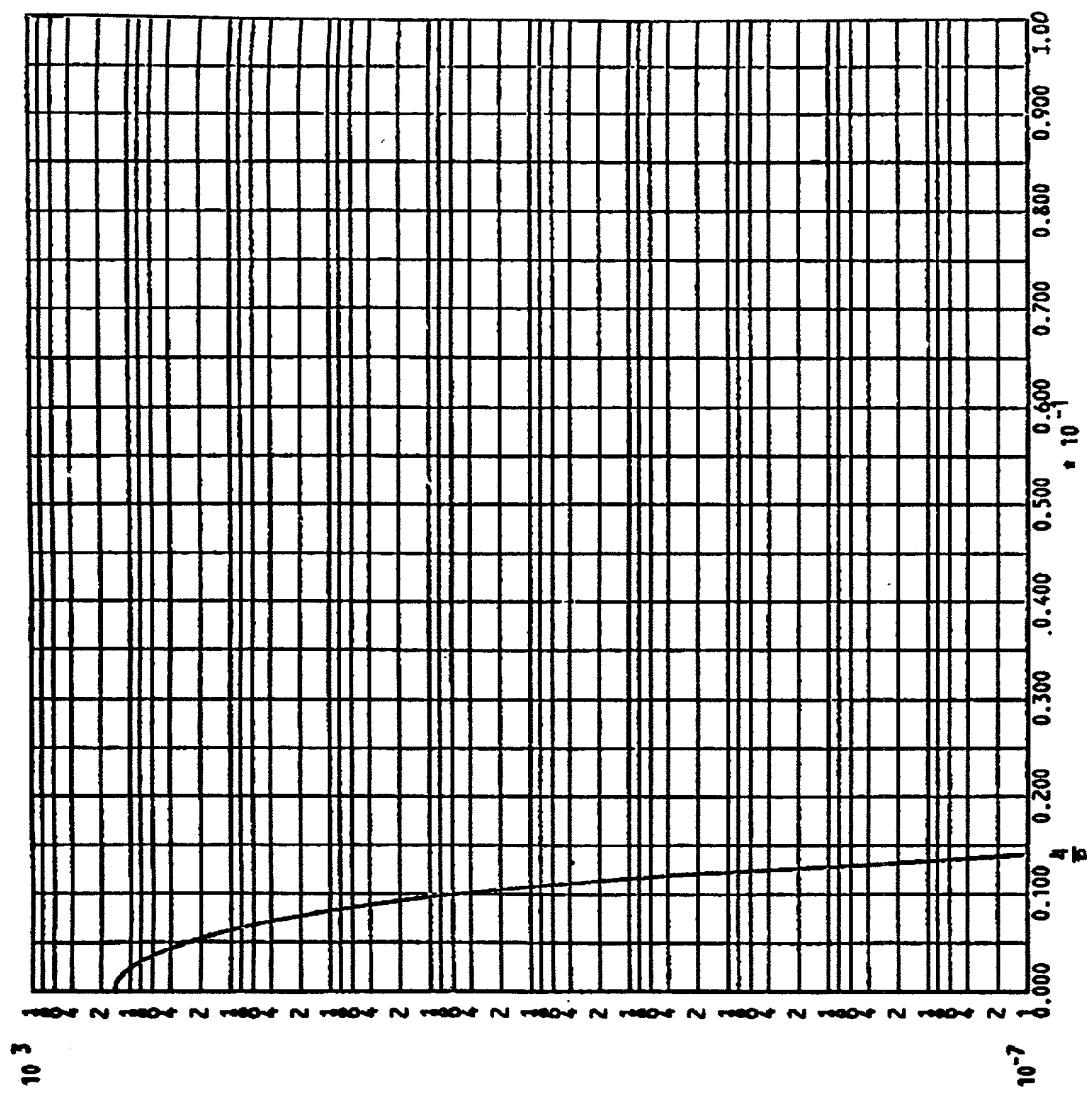


FIG. 5B

200 Tensile Strength

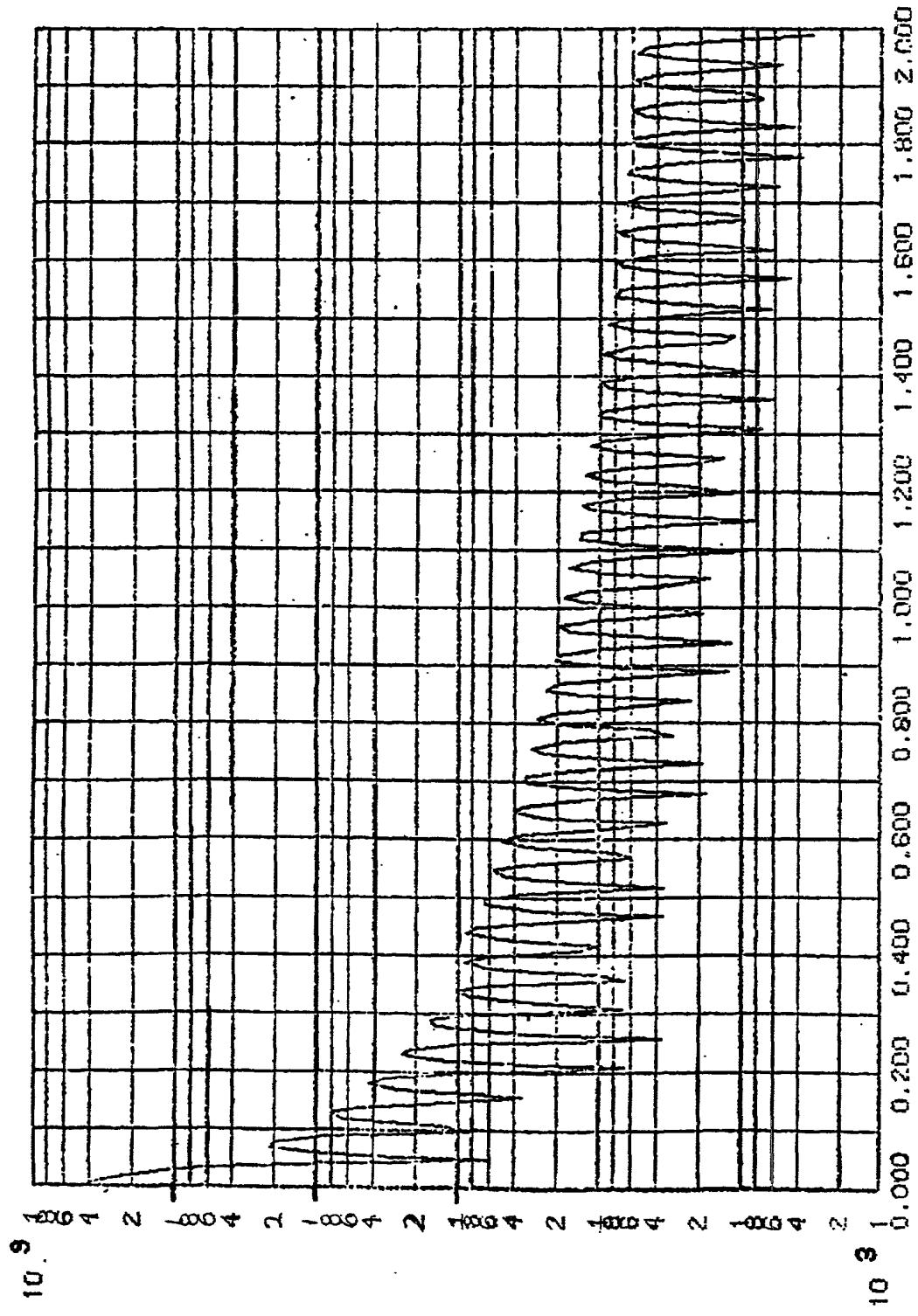


FIG. 5C

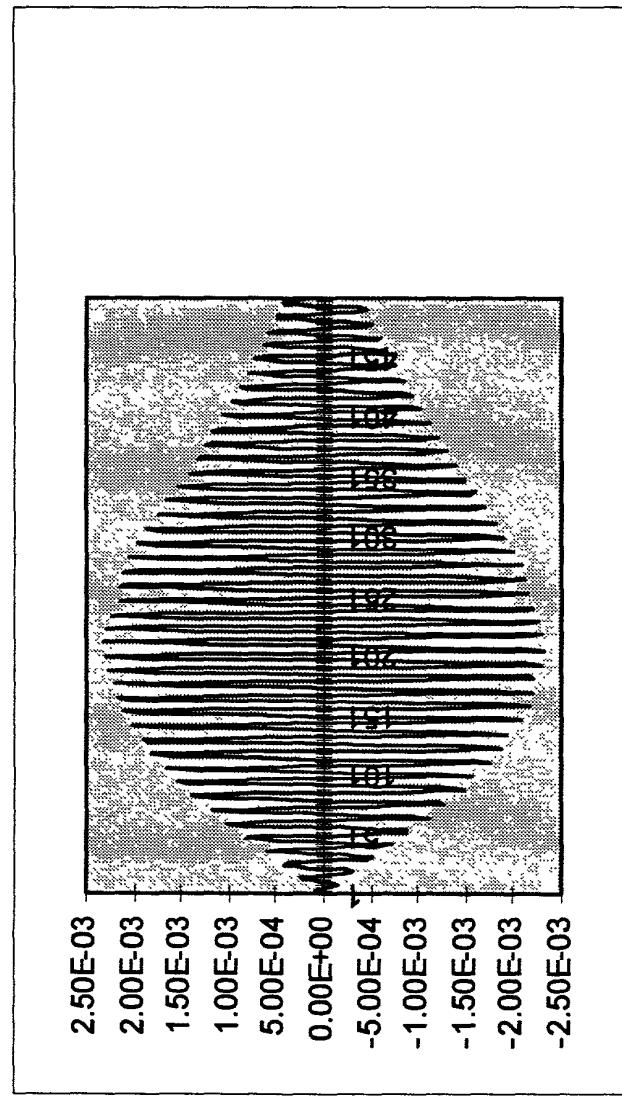


FIG. 6

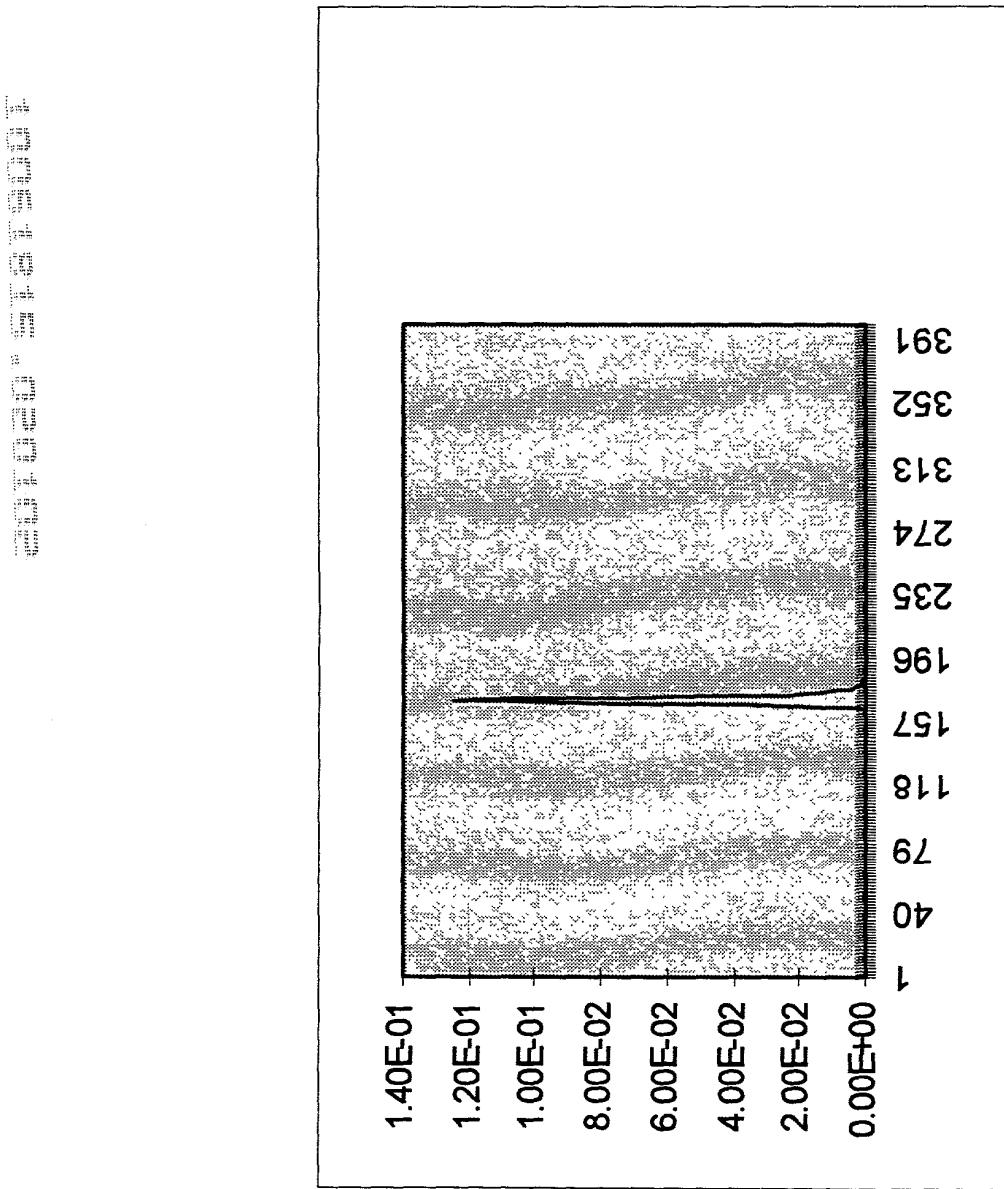


FIG. 7

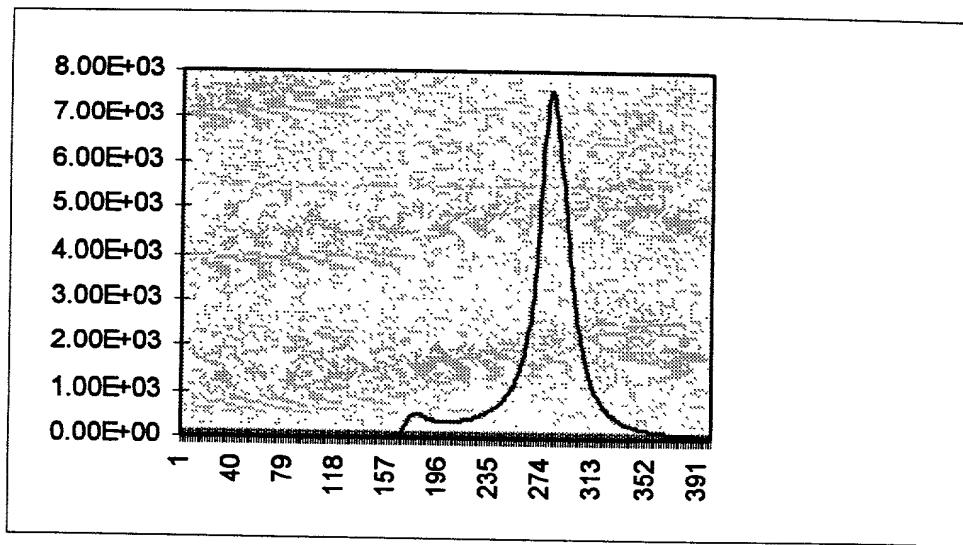


FIG. 8A

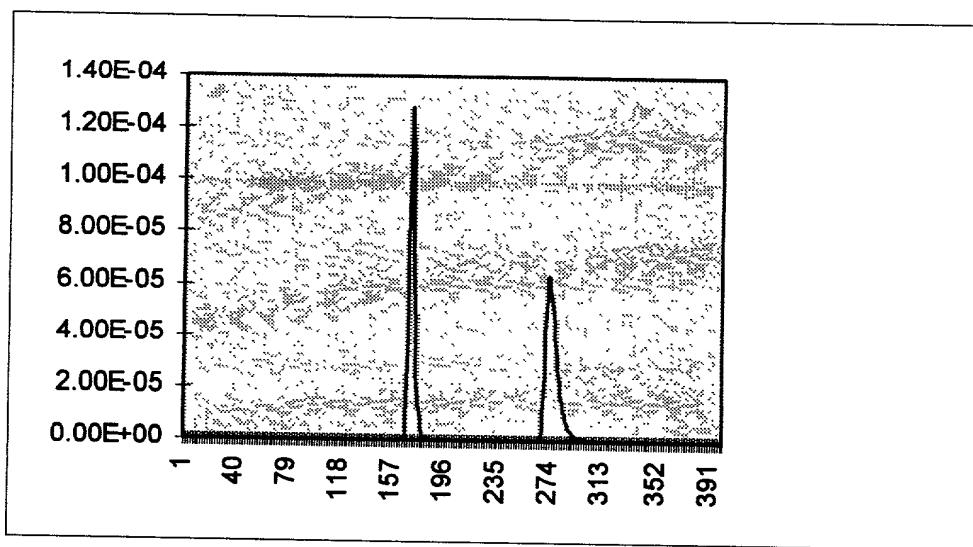


FIG. 8B

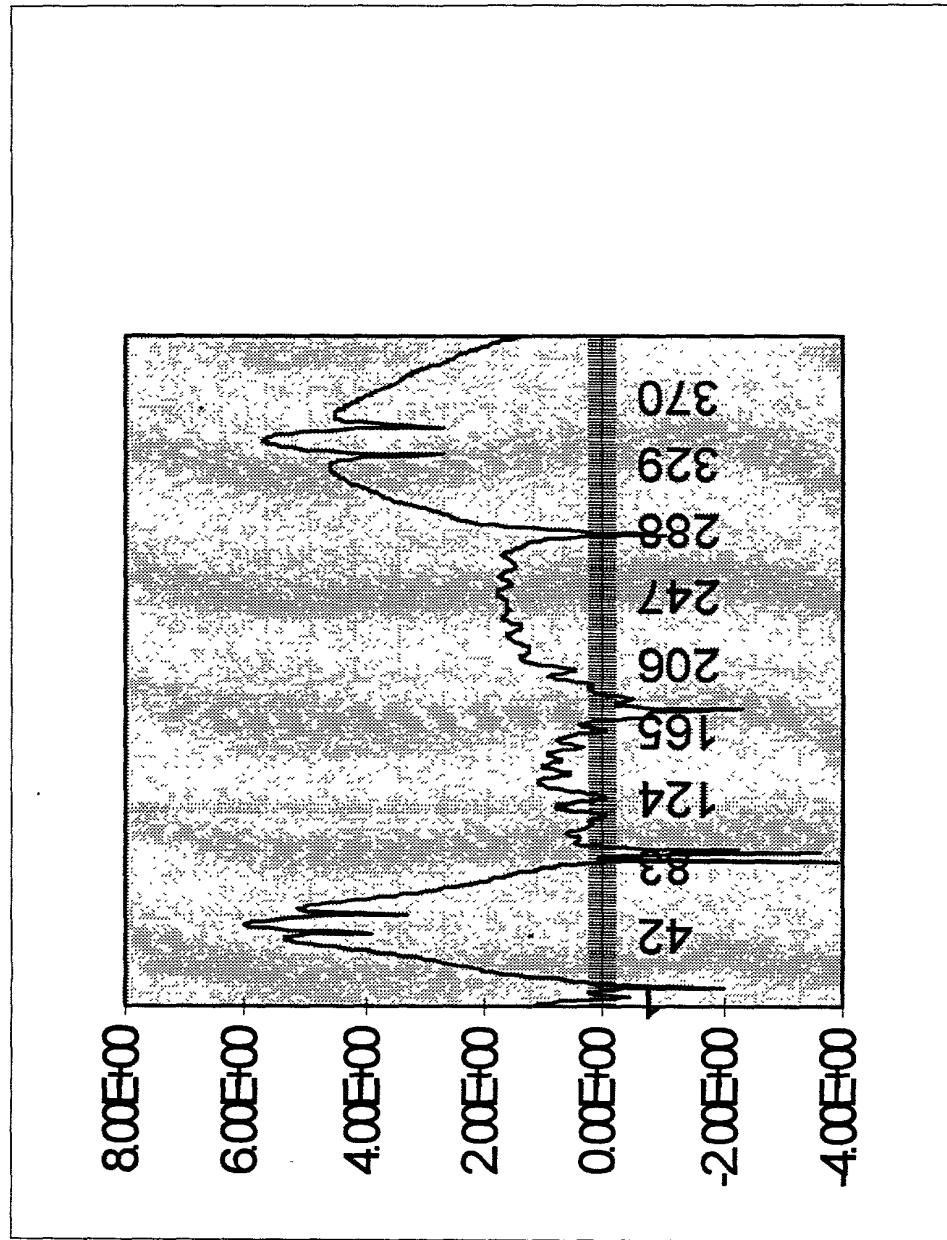


FIG. 9

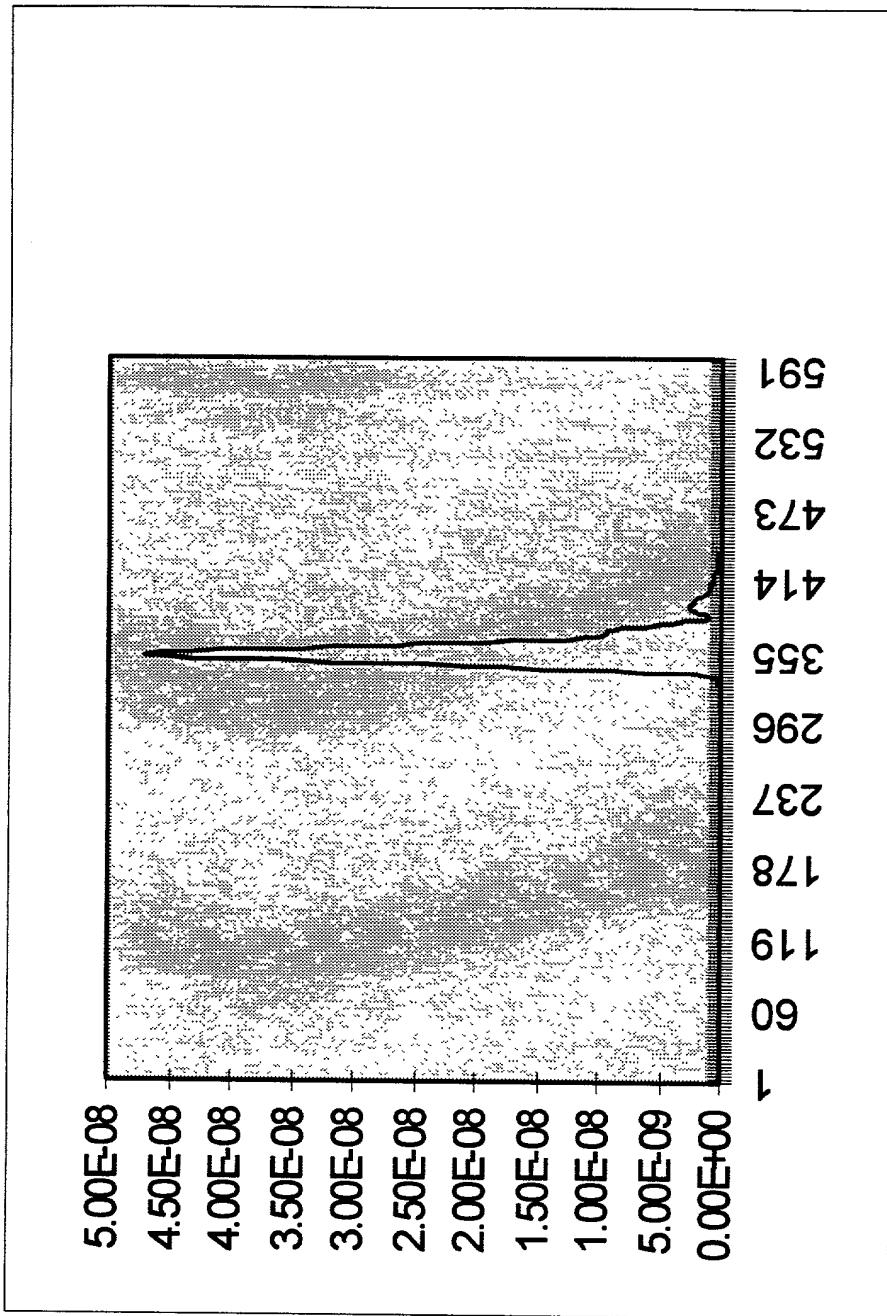


FIG. 10

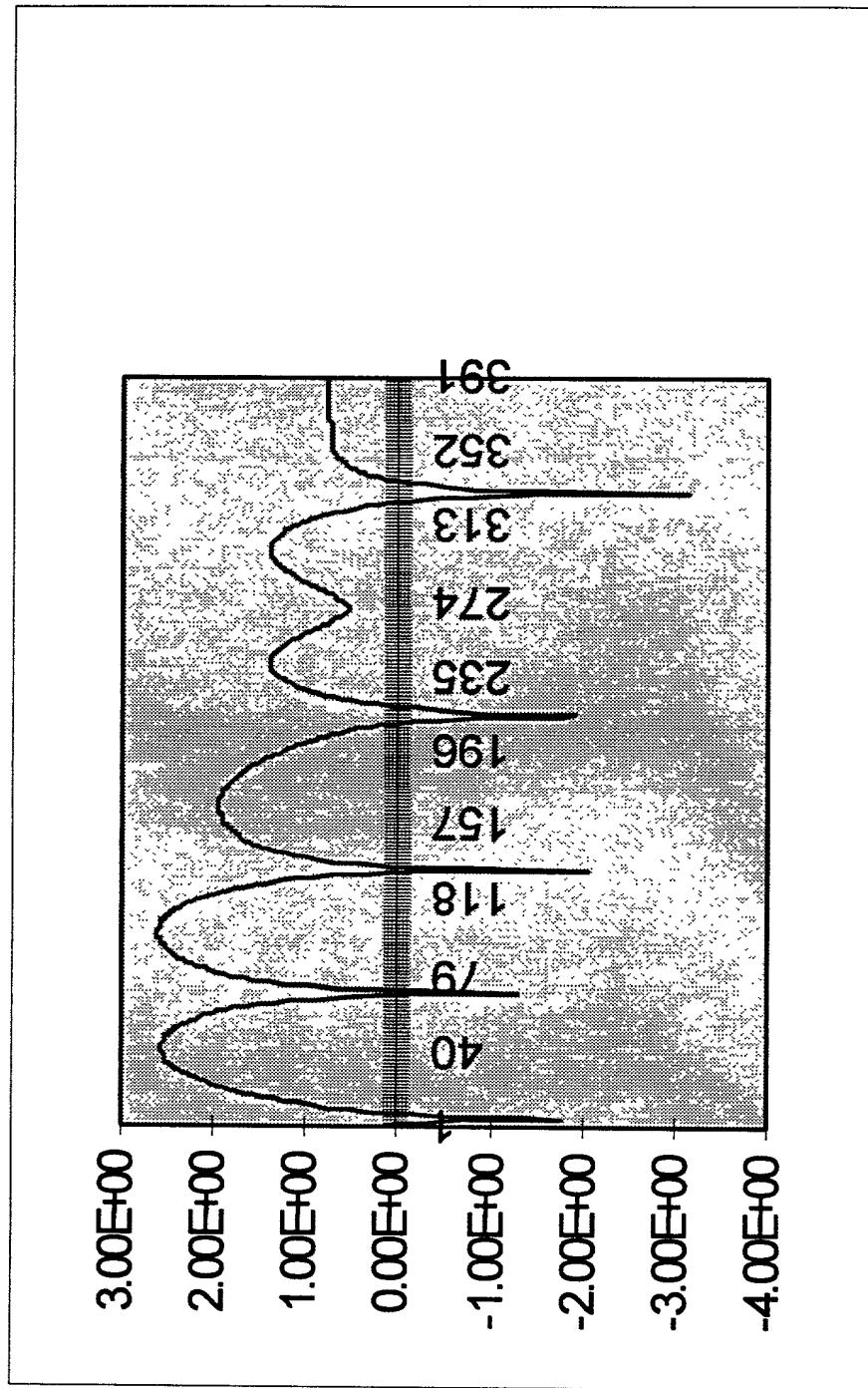


FIG. 11A

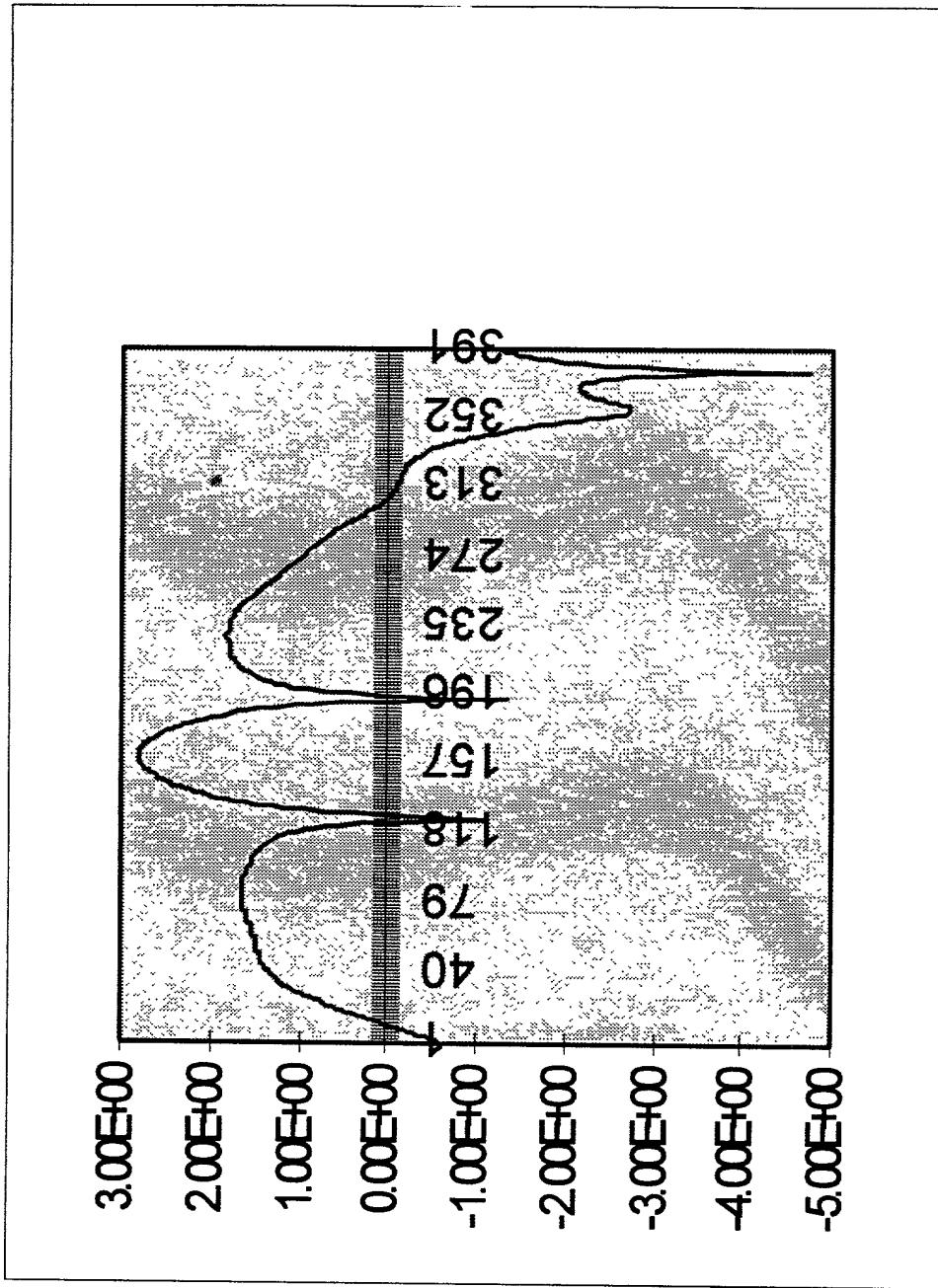


FIG. 11B

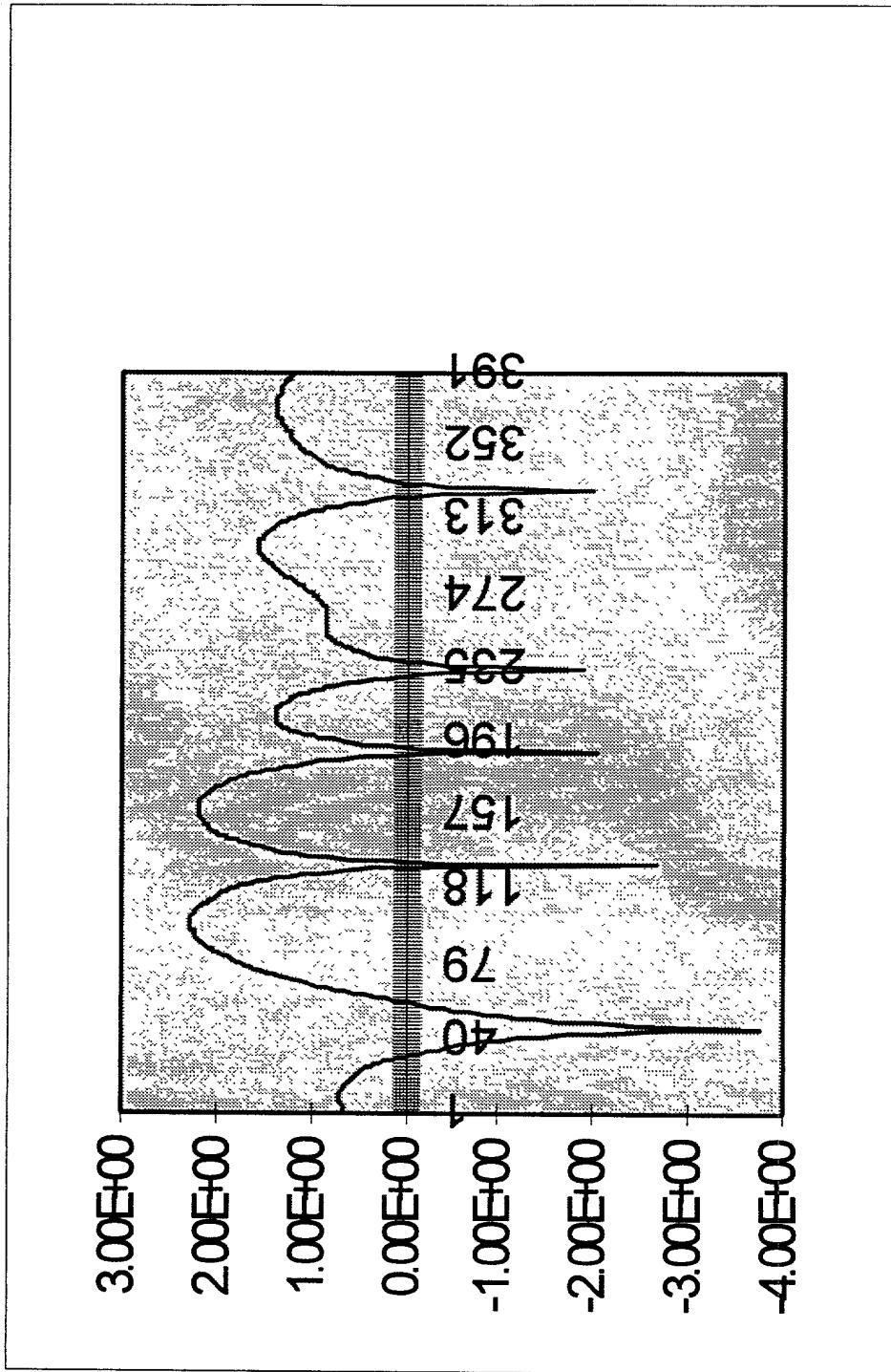


FIG. 11C

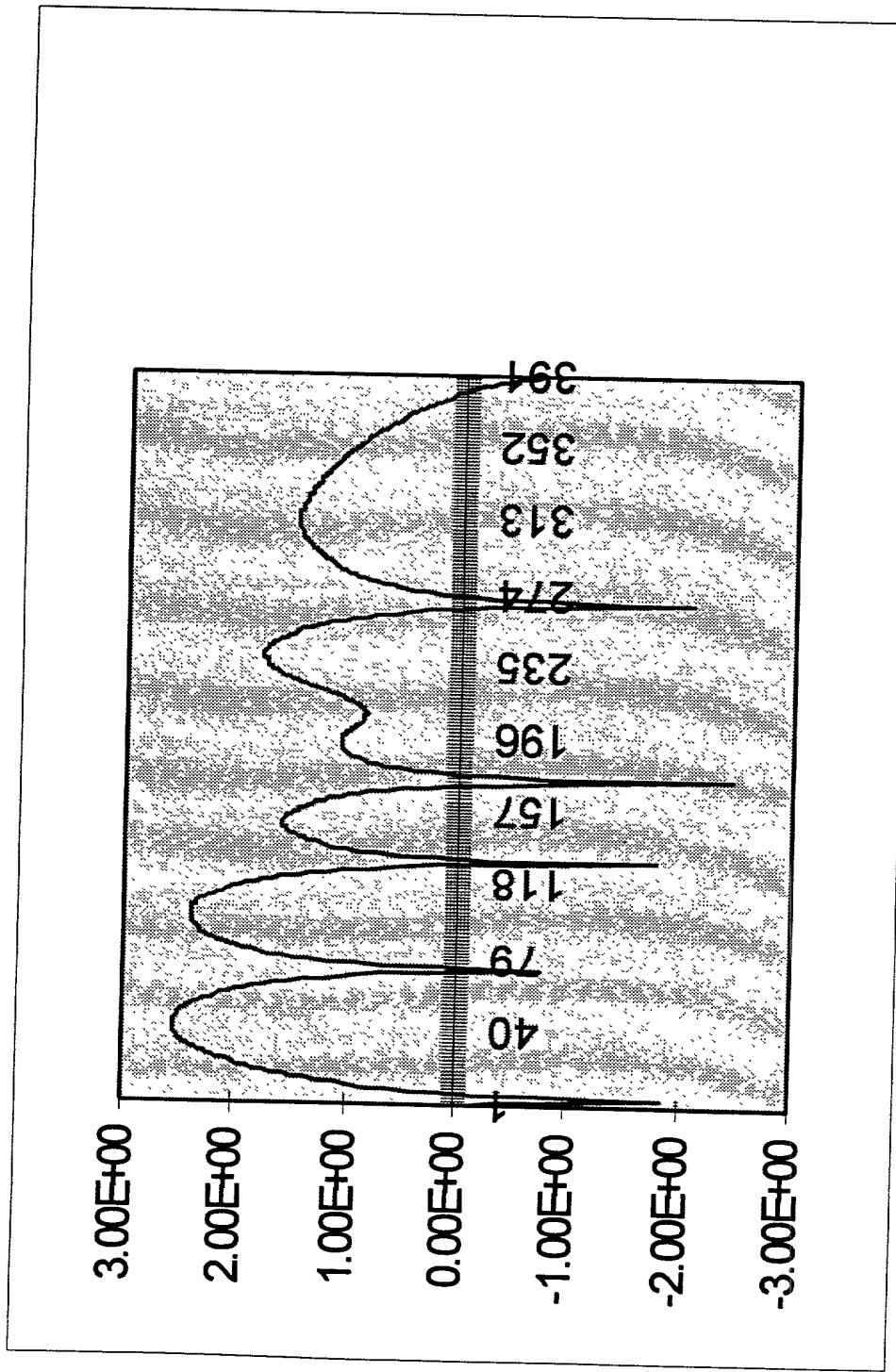


FIG. 11D

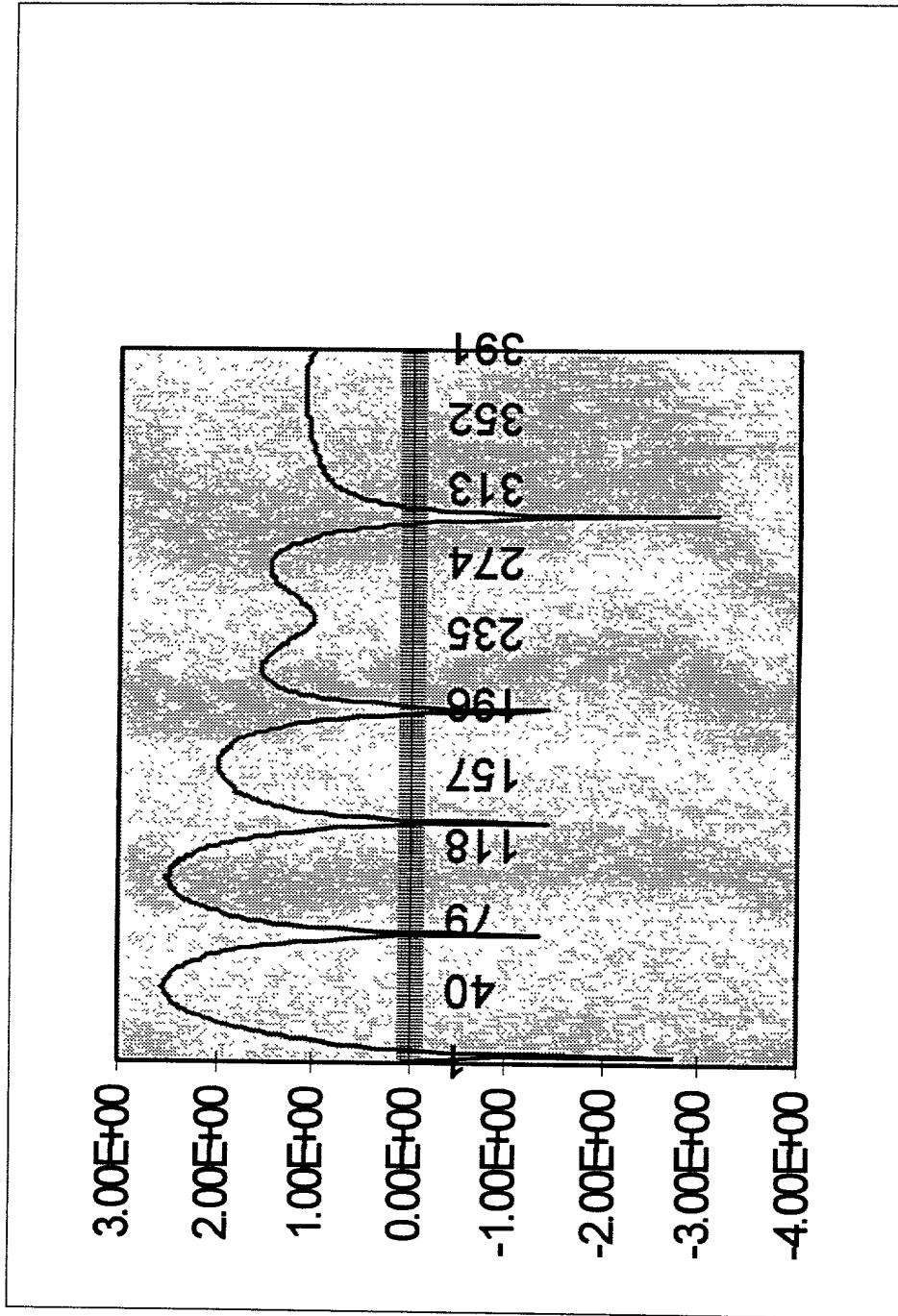


FIG. 11E

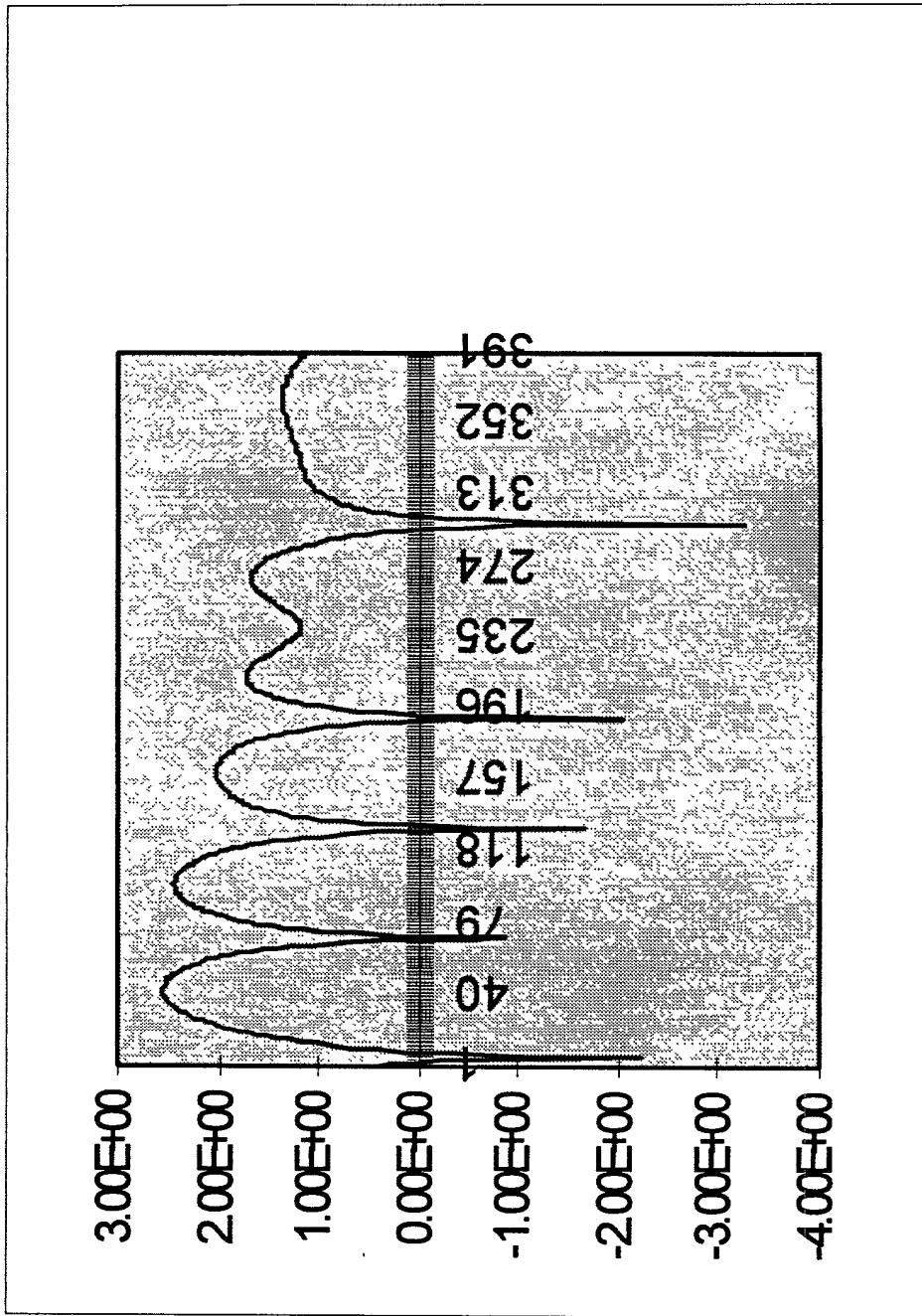


FIG. 11F

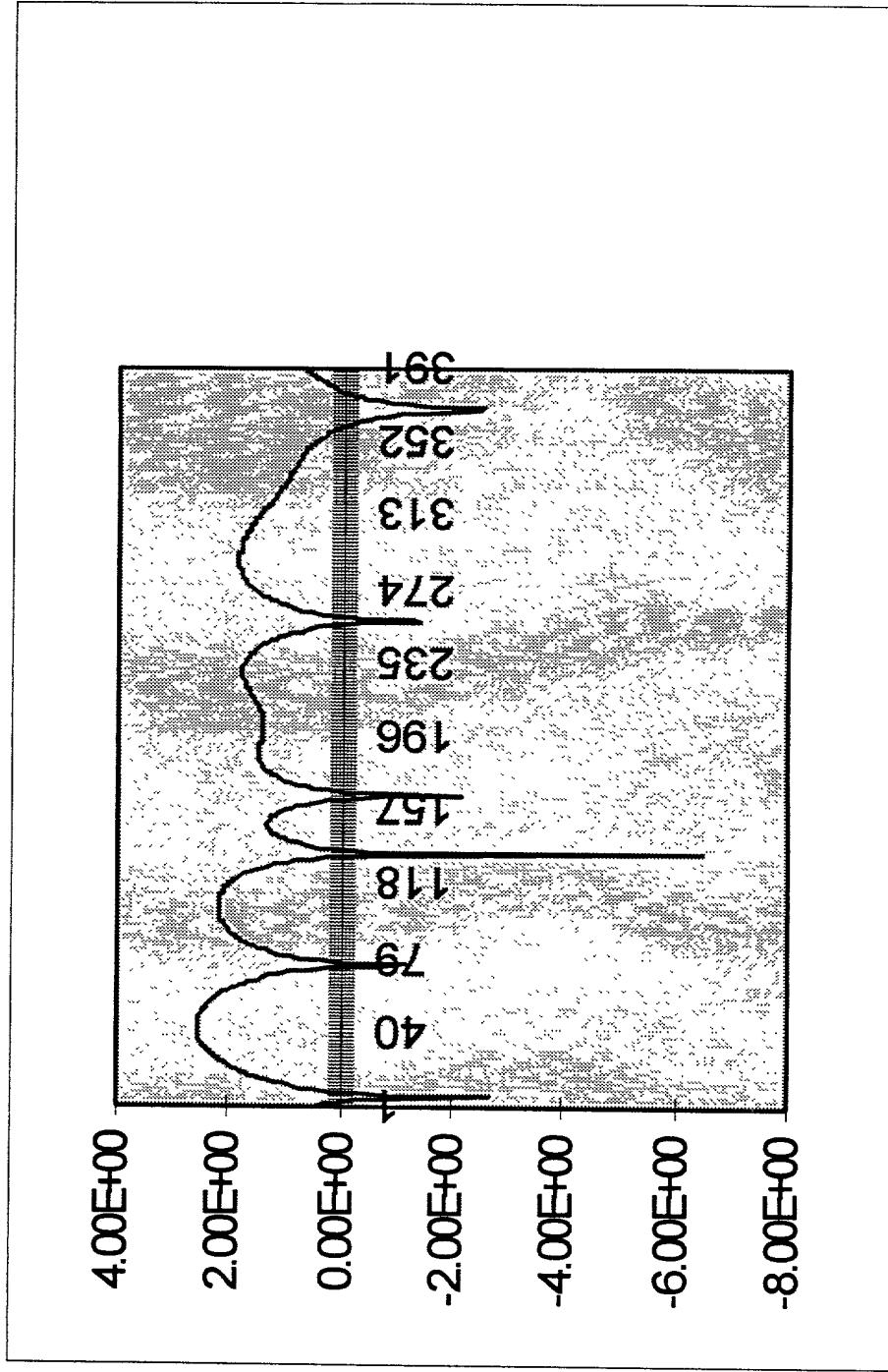


FIG. 11G

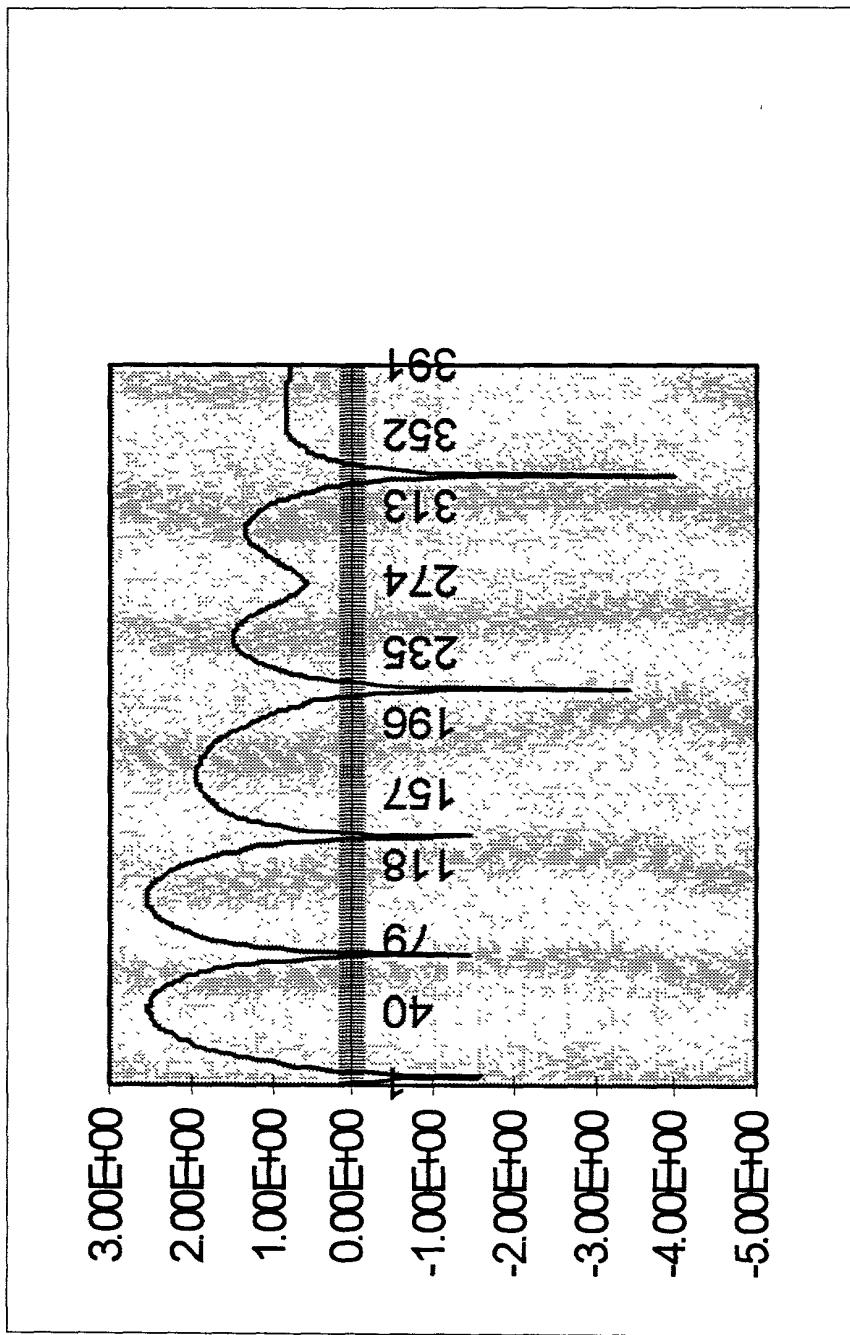


FIG.1H1

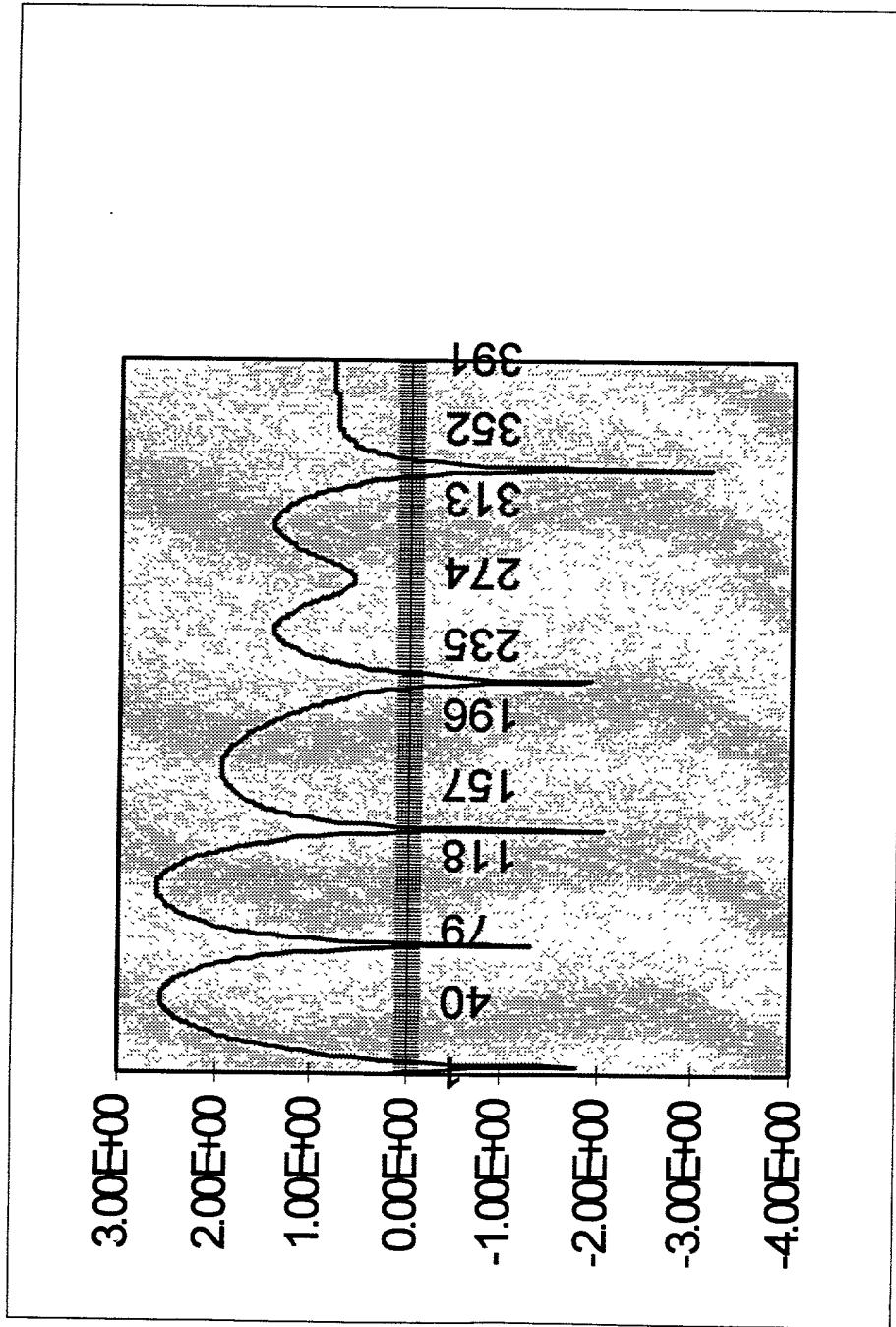


FIG. III

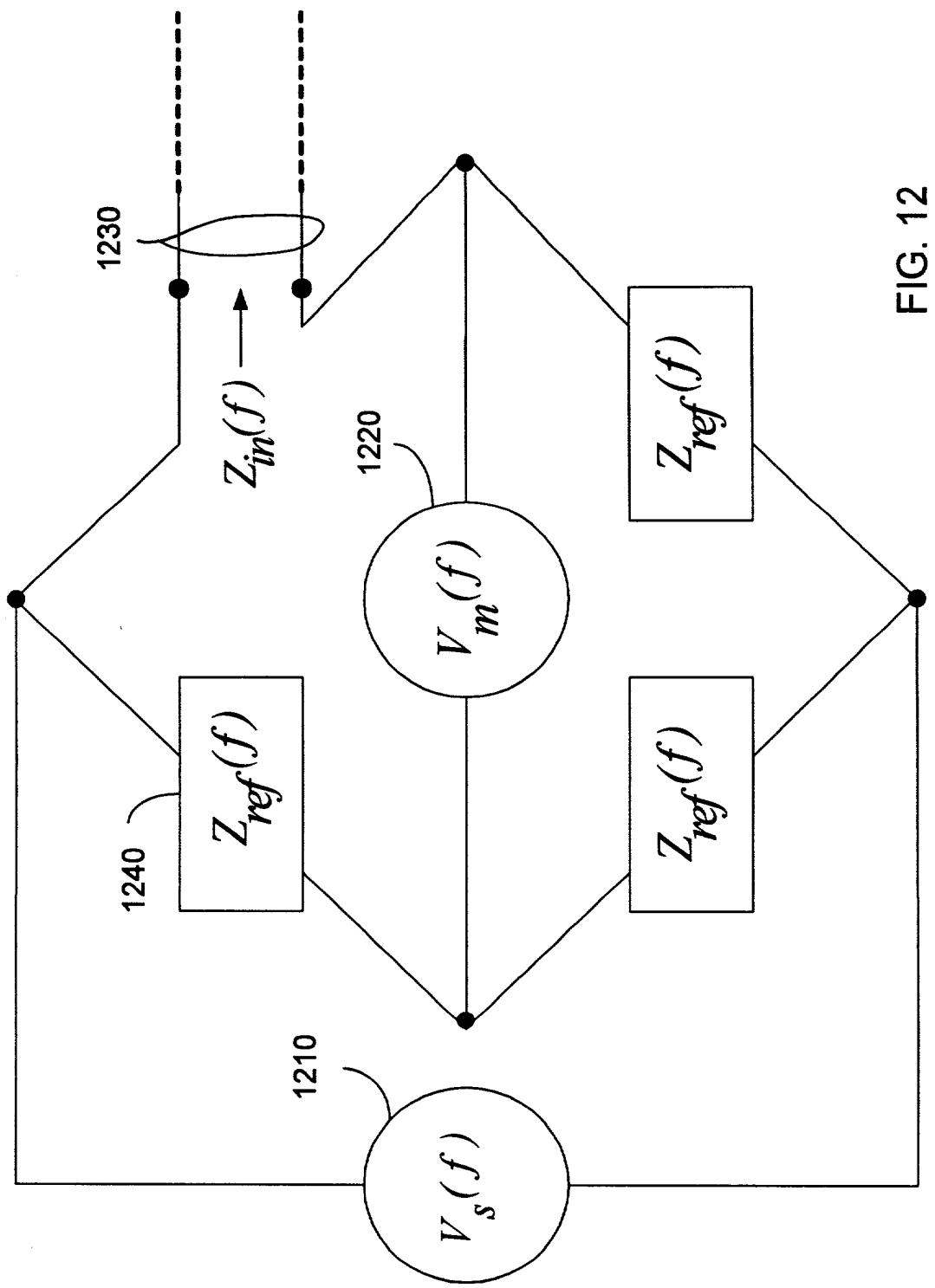


FIG. 12

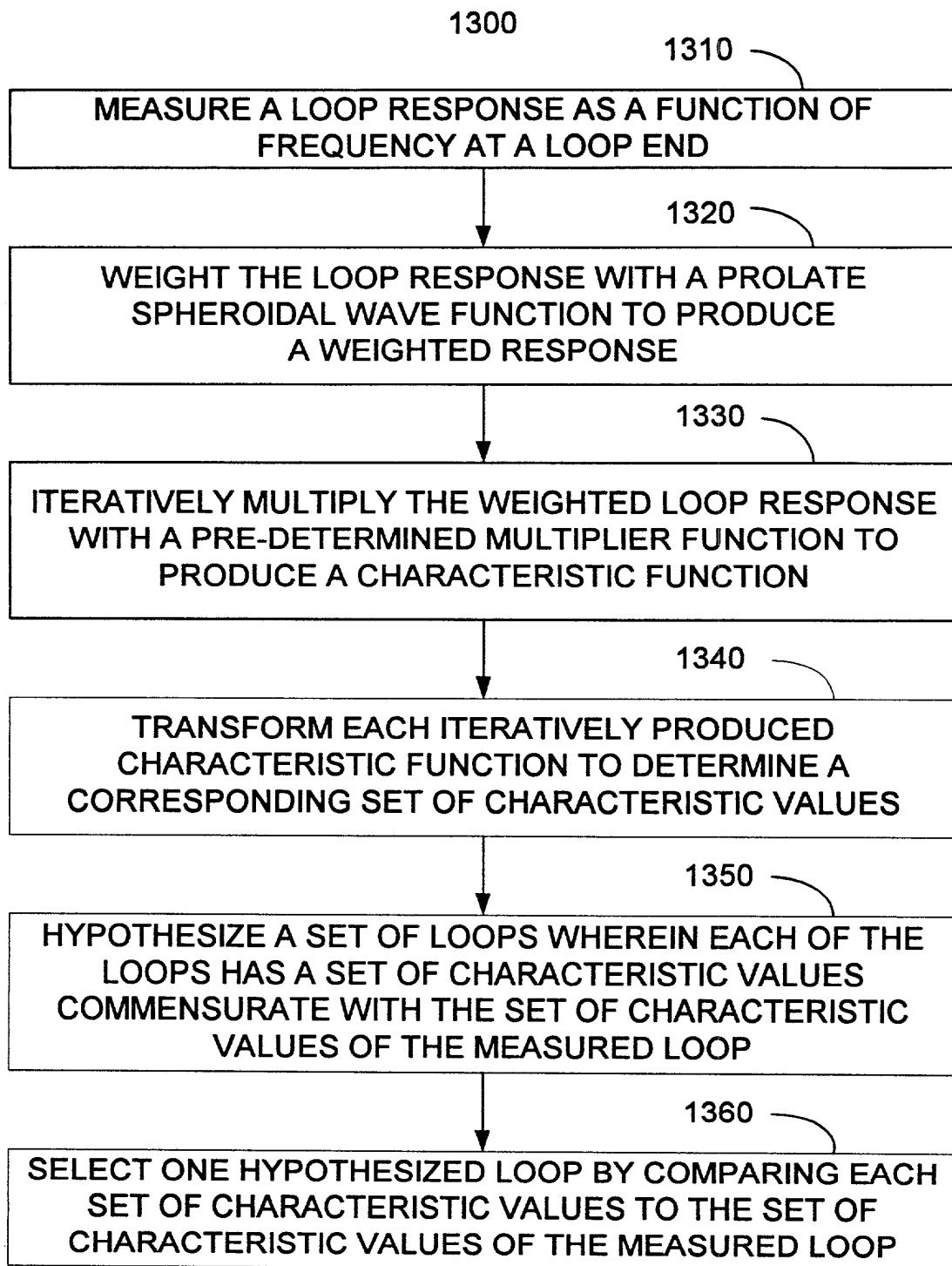


FIG. 13